SAFETY DATA SHEET

SECTION 1 – PRODUCT AND COMPANY IDENTIFICATION

Product Identifier : Henry® 647 PlumPro™ Adhesive
Product Code : 70115042
Trade Name/Synonyms : Henry 647
Recommended Use : Fast-Track, Roll-Apply Vinyl Adhesive.
Uses Advised Against : No information available.

Manufacturer's name and address:
The W.W. Henry Company
400 Ardex Park Drive
Aliquippa, PA  15001   USA

Information Telephone No. : (800) 232-4832 or (724) 203-8000
Website Address : http://www.wwhenry.com
24 Hr Emergency Telephone # : CHEM-TEL:  1-800-255-3924 OR 1-813-248-0585 (call collect)

SECTION 2 – HAZARDS IDENTIFICATION

GHS Classification per 29 CFR 1910.1200 (OSHA HCS 2012) and HPR (WHMIS 2015)
Not classified as hazardous.

GHS Pictograms
None.

Signal Word
None.

Hazard Statements
None.

Safe Handling Instructions: Avoid eye and skin contact. It is recommended to use safety glasses and gloves during handling. During installation process, adequate ventilation of the work area should be maintained. Although the adhesive is low VOC, persons who are sensitive to odors or chemicals should avoid the work area during installation. Keep container closed.

Hazards Not Otherwise Classified
None.

% With Unknown Acute Toxicity : Less than 1% by weight of this product is comprised of ingredients with unknown acute toxicity.

SECTION 3 – COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS #</th>
<th>% (by weight)</th>
</tr>
</thead>
<tbody>
<tr>
<td>No hazardous ingredients</td>
<td>N/Ap</td>
<td>100</td>
</tr>
</tbody>
</table>

SECTION 4 – FIRST AID MEASURES

General : Call a doctor if you feel unwell.
Inhalation : Remove person to fresh air and keep at rest in a position comfortable for breathing.
Skin contact: Wash with plenty of soap and water. If irritations or symptoms develop, seek medical attention/advice.
Eye contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
Ingestion: Rinse mouth. Do NOT induce vomiting. Call a doctor/physician if you feel unwell.
Notes for Physician: Treat symptomatically.

Signs and symptoms of short-term (acute) exposure

Inhalation: None known.
Skin: Symptoms may include mild redness or itching.
Eyes: Symptoms may include mild redness, itching, or pain.
Ingestion: None known.

Effects of long-term (chronic) exposure:

Indication of need for immediate medical attention or special treatment:
Difficulty breathing persists after removing the person to fresh air.
Any exposure to the eye which causes irritation.

SECTION 5 – FIRE FIGHTING MEASURES

Suitable extinguishing media: Carbon dioxide, dry chemical powder, alcohol foam or water spray.
Unsuitable extinguishing media: Water jet may spread the burning material.
Hazardous combustion products: Carbon monoxide, carbon dioxide, as well as other toxic vapors and gases which are common to thermal degradation of organic compounds.
Special fire-fighting procedures/equipment: Firefighters should wear proper protective equipment and self-contained breathing apparatus with full face piece operated in positive pressure mode. Move containers from fire area if safe to do so. Water spray may be useful in cooling equipment exposed to heat and flame. After fires have been extinguished, carefully clean all equipment and surfaces exposed to fumes.

Environmental precautions: Do not allow material to enter drains or contaminate ground water system.

Fire hazards/conditions of flammability:
Not flammable under normal conditions of use. Closed containers may rupture if exposed to excess heat or flame due to a build-up of internal pressure.

Not flammable.

NFPA Rating:
Health: 1 Flammability: 1 Instability: 0 Special Hazards: None

SECTION 6 – ACCIDENTAL RELEASE MEASURES

Personal precautions: Restrict access to area until completion of clean-up. All persons dealing with clean-up should wear the appropriate chemically protective equipment.
Protective equipment: Refer to Section 8 on this Safety Data Sheet, EXPOSURE CONTROLS / PERSONAL PROTECTION, for additional information on acceptable personal protective equipment.
Emergency Procedures: If a spill/release in excess of the EPA reportable quantity is made into the environment, immediately notify the national response center in the United States (phone: 1-800-424-8002).
US CERCLA Reportable quantity (RQ): None reported.
Methods and materials for containment and cleaning up: Ventilate area of release. Stop spill or leak at source if safely possible. Contain product with inert absorbent material, preventing it from entering sewer lines or waterways. Gather up spilled material and place in suitable container for later
disposal (see Section 13). Residual of product, while still wet, can be cleaned up with warm soapy water. Notify the appropriate authorities as required.

Prohibited materials: None known.

Environmental precautions: Do not allow product to enter drains or waterways. Do not allow material to contaminate ground water system.

Reference to other sections: See Section 13 for disposal information.

SECTION 7 – HANDLING AND STORAGE

Safe handling procedures: Wear suitable protective equipment during handling. (See Section 8.) Observe good hygiene standards. Use only with adequate ventilation. Wash thoroughly after handling. Avoid contact with eyes, skin, or clothing. Keep container tightly closed.

Storage requirements: Store in a cool, dry, well-ventilated area. Store away from heat and open flame. Avoid storing in direct sunlight. Store in original container. Keep tightly closed when not in use. Do not reuse empty container without commercial cleaning or reconditioning.

Incompatible materials: See Section 10.

Special packaging materials: Always keep in containers made of the same materials as the supply container.

SECTION 8 – EXPOSURE CONTROLS AND PERSONAL PROTECTION

Permissible Exposure Limits: No exposure limits have been established for the product itself. Below are exposure limits for the components in the product.

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS #</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>STEL</td>
</tr>
<tr>
<td>No hazardous ingredients</td>
<td>N/Ap</td>
<td>N/Ap</td>
<td>N/Ap</td>
</tr>
</tbody>
</table>

Engineering Controls: Use general or local exhaust ventilation to maintain air concentrations below recommended exposure limits. Ventilation should effectively remove and prevent buildup of any vapor generated from the handling of this product.

Personal Protection Equipment

- **Eye / face protection**: Chemical goggles or safety glasses, as appropriate for the job.
- **Skin protection**: Wear gloves which are impervious to the material. Materials such as nitrile rubber or Viton (fluorocarbon rubber) are recommended.
- **Body protection**: Where extensive exposure to product is possible, use resistant coveralls, apron and boots to prevent contact.
- **Respiratory protection**: Under normal conditions of use with adequate ventilation, respiratory protection should not be necessary. If work process generates excessive quantities of vapor or dust, or exposures in excess of any PEL, wear an appropriate organic vapor respirator.

Site safety equipment: An eyewash station and safety shower should be made available in the immediate working area.

General hygiene considerations: Avoid contact with eyes, skin and clothing. Avoid breathing vapors/dust. Do not eat, drink or smoke when using this product. Upon completion of work, wash hands thoroughly. Remove soiled clothing and wash it thoroughly before reuse. Clean all equipment and clothing at end of each work shift.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Paste</th>
<th>Appearance</th>
<th>Violet paste</th>
</tr>
</thead>
<tbody>
<tr>
<td>Odor</td>
<td>Mild</td>
<td>Odor threshold</td>
<td>N/Av</td>
</tr>
<tr>
<td>pH</td>
<td>8.0 – 8.5</td>
<td>Specific gravity</td>
<td>1.05</td>
</tr>
<tr>
<td>Boiling point</td>
<td>212°F (100°C)</td>
<td>Coefficient of water/oil distribution</td>
<td>N/Av</td>
</tr>
<tr>
<td>Melting/Freezing point</td>
<td>N/Av</td>
<td>Solubility in water</td>
<td>Miscible</td>
</tr>
<tr>
<td>Vapor pressure (mm Hg @ 20°C / 68°F)</td>
<td>N/Av</td>
<td>Evaporation rate (n-Butyl acetate = 1)</td>
<td>N/Av</td>
</tr>
<tr>
<td>Vapor density (Air = 1)</td>
<td>N/Av</td>
<td>Volatiles (% by weight, including water)</td>
<td>Approximately 30 – 40%</td>
</tr>
</tbody>
</table>
Volatile organic compounds (VOCs): 0 g/L SCAQMD 1168

Particle size: N/Av  Flammability classification: Not flammable

Flash point: >93.3°C (>200°F)  Lower flammable limit (% by vol): Not available

Flash point method: Setaflash closed  Upper flammable limit (% by vol): Not available

Auto-ignition temperature: N/Av  Decomposition temperature: Not available

Viscosity: N/Av  Oxidizing properties: Not available

Explosion data: Sensitivity to mechanical impact / static discharge: Not expected to be sensitive to mechanical impact or static discharge.

### SECTION 10 – REACTIVITY AND STABILITY INFORMATION

Reactivity: Not reactive.
Stability: Stable under the recommended storage and handling conditions prescribed.
Hazardous reactions: Hazardous polymerization does not occur.
Conditions to avoid: Extreme heat.
Materials to avoid and incompatibility: Strong oxidizing agents.
Hazardous decomposition products: None known, refer to hazardous combustion products in Section 5.

### SECTION 11 – TOXICOLOGICAL INFORMATION

**Routes of exposure:** Inhalation: YES  Skin Absorption: NO  Skin and Eyes: Yes  Ingestion: YES

**Symptoms of exposure:** See Section 4.

**Calculated Acute Toxicity Estimates for the Product**

- **Inhalation**
  - > 40 mg/L
- **Oral**
  - > 4000 mg/kg
- **Dermal**
  - > 4000 mg/kg

**Toxicological data:** There are no available data for the product itself, only for the ingredients. See below for individual ingredient acute toxicity data.

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>LC50 (4 hr)</th>
<th>LD50</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Inhalation, rat</td>
<td>Oral, rat</td>
</tr>
<tr>
<td>No hazardous ingredients</td>
<td>N/Av</td>
<td>N/Av</td>
</tr>
</tbody>
</table>

**Skin corrosion or irritation:** May cause mild irritation to skin.
**Serious eye damage / eye irritation:** May cause mild, temporary irritation to eyes.
**Respiratory or skin sensitization:** None known.
**Germ cell mutagenicity:** None known.
**Carcinogenic status:** No components present at 0.1% or greater are classified as carcinogenic by IARC, ACGIH, NTP, and OSHA.
**Reproductive toxicity:** None known.

### SECTION 12 – ECological INFORMATION

**Environmental effects:** The product should not be allowed to enter drains or water courses, or be deposited where it can affect ground or surface waters.
Ecotoxicity : No data available.
Biodegradability : No data available.
Bioaccumulative potential : No data available.
Mobility in soil : No data available.
PBT and vPvB assessment : No data available.
Other adverse effects : No data available.

SECTION 13 – DISPOSAL CONSIDERATION

Handling for disposal : Handle waste according to recommendations in Section 7.
Methods of disposal : Dispose in accordance with all applicable federal, state, provincial and local regulations. Contact your local, state, provincial or federal environmental agency for specific rules.
Packaging : Handle contaminated packaging in the same manner as the product.
RCRA : For disposal of unused or waste material, check with local, state and federal environmental agencies.

SECTION 14 – TRANSPORTATION INFORMATION

<table>
<thead>
<tr>
<th>Regulatory Information</th>
<th>UN Number</th>
<th>Shipping Name</th>
<th>Class</th>
<th>Packing Group</th>
<th>Label</th>
</tr>
</thead>
<tbody>
<tr>
<td>TDG</td>
<td>None</td>
<td>This product is not regulated according to Canadian TDG regulations.</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>TDG Additional Information</td>
<td>None</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>49 CFR/DOT</td>
<td>None</td>
<td>This product is not regulated according to US DOT regulations.</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>49 CFR/DOT Additional Information</td>
<td>None</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

IATA : Not regulated for Air Transport
IMDG : Not regulated for Ocean Transport

SECTION 15 – REGULATORY INFORMATION

Canadian Information:
This product has been classified according to the hazard criteria of the Hazardous Products Regulations (HPR). This SDS contains all of the information required by the HPR.
Canadian Environmental Protection Act (CEPA) information: All ingredients appear on the Domestic Substances List (DSL).

US Federal Information:
TSCA: All ingredients appear on the Toxic Substances Control Act (TSCA) inventory.
CERCLA Reportable Quantity (RQ) (40 CFR 117.302): None reported.
SARA TITLE III: Sec. 302, Extremely Hazardous Substances, 40 CFR 355: No Extremely Hazardous Substances are present in this material.
SARA TITLE III: Sec. 311 and 312, SDS Requirements, 40 CFR 370 Hazard Classes: Not Hazardous.
SARA TITLE III: Sec. 313, Toxic Chemicals Notification, 40 CFR 372: This product is not subject to SARA notification requirements, since it does not contain any Toxic Chemical constituents above de minimus concentrations.

U.S. State Right To Know Laws
California Proposition 65: **WARNING:** This product can expose you to chemicals including Ethyl acrylate, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).
Other State Right to Know Laws: Not applicable.

### SECTION 16 – OTHER INFORMATION

**HMIS Rating**

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Physical Hazard</th>
<th>PPE:</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>0</td>
<td>Gloves, safety glasses</td>
</tr>
</tbody>
</table>

**Legend**

- ACGIH: American Conference of Governmental Industrial Hygienists
- CAS: Chemical Abstract Services
- CERCLA: Comprehensive Environmental Response, Compensation, and Liability Act of 1980
- CFR: Code of Federal Regulations
- DOT: Department of Transportation
- DSL: Domestic Substances List
- EPA: Environmental Protection Agency
- GHS: Globally Harmonized System
- HPR: Hazardous Products Regulations
- IARC: International Agency for Research on Cancer
- Inh: Inhalation
- N/Av: Not Available
- N/Ap: Not Applicable
- NIOSH: National Institute of Occupational Safety and Health
- NTP: National Toxicology Program
- OSHA: Occupational Safety and Health Administration
- PEL: Permissible exposure limit
- RCRA: Resource Conservation and Recovery Act
- SARA: Superfund Amendments and Reauthorization Act
- STEL: Short Term Exposure Limit
- TLV: Threshold Limit Values
- TSCA: Toxic Substance Control Act
- TWA: Time Weighted Average
- WHMIS: Workplace Hazardous Materials Identification System

**Disclaimer of Liability**

The Information presented herein is supplied as a guide to those who handle or use this product and has been prepared in good faith by technically knowledgeable personnel. It is not intended to be all-inclusive. The manner and conditions of use and handling may involve other and additional considerations. Safe work practices must be employed when working with any materials. It is important that the end user makes a determination regarding the adequacy of the safety procedures employed during the use of this product.

No warranty of any kind is given or implied. The W.W. Henry Company will not be liable for any damages, losses, injuries or consequential damages which may result from the use or reliance on any information contained herein.

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