

# HENRY®



## 530 TilePro™

High-performance "fast tack" adhesive for VCT

### Fast Drying Time

For fast installation

### 24-Hour Working Time

Ideal for large commercial installations

### Dries Clear

To allow chalk lines to show through

### Can Be Used Over "Cutback" Adhesive Residue

Reduces subfloor preparation time

### Moisture and Alkali Resistant

Allows installation on all grade levels of concrete

### Solvent-Free and Low Odor

### Excellent Trowelability

Easy to use, easy to trowel



**High-Performance  
Tile Adhesive**

**THE PROFESSIONAL'S FORMULA FOR SUCCESS™**

# HENRY<sup>®</sup> 530 TilePro™

**The Professional's Formula For Success™ when installing vinyl composition and asphalt tile.**

	HENRY 130	HENRY 430	HENRY 530
VCT (vinyl composition tile)	BETTER	BEST	BEST
Asphalt	BETTER	BEST	BEST

#### SUBSTRATES:

##### HENRY 530 TilePro High Performance Tile Adhesive

will bond to all substrates listed below but specific installation recommendations for the flooring should come from the manufacturer:

- Concrete
- Existing asphalt "cutback" adhesive residue which is smooth with no ridges or puddles evident
- Wood and wood underlayments; wood subfloors should be suspended
- Existing well-bonded resilient flooring; not perimeter bonded or cushion-backed
- Ceramic tile, terrazzo, marble, and polymeric poured floors
- Properly mixed and applied powder underlayments and embossing levelers
- Primed, poured-in-place gypsum subfloors
- Radiant heated subfloors where the surface temperature does not exceed 85°F (29°C)

#### INSTALLATION TIPS:

- Condition the area to be installed, adhesive, and tile to 65°F (18°C) or above for 48 hours before, during, and for 48 hours after installation.
- Subfloor must be smooth, sound, dry, clean, and free of excessive moisture and/or alkali. Remove dirt, wax, polish, paint, and all other foreign matter which may interfere in a good bond, including curing agents and sealers.
- Always run a calcium chloride and alkali test over concrete on any grade level or any other substrate over on or below grade concrete. For accurate results, curing agents must be removed in areas where tests will be run. Moisture test results should meet the flooring manufacturer's recommendations but should not exceed 5 pounds/1000 ft<sup>2</sup>/24 hours. Alkali readings should be 5 to 9.
- Stir any liquid on the surface into the adhesive and full spread using the recommended trowel notching.
- Allow adhesive to set open until dry to the touch, approximately 30 to 90 minutes. When dry to the touch, the adhesive will be tacky with no transfer to fingers.
- Install and fit all tile within 24 hours. Working time will vary based on job conditions, substrate, temperature, and humidity.
- Roll with a 100 pound roller if recommended by the tile manufacturer.
- Remove wet adhesive residue using a clean, white cloth dampened with soapy water. Use mineral spirits for dried adhesive residue carefully following warnings on container.
- Do not wet wash or strip tile for five days after installation.



RESILIENT VCT  
U-NOTCH 1/32"D x 1/16"W x 5/64"A  
350-400 sq. ft. (39-44 sq. yds.)/gal.

# HENRY<sup>®</sup>

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Visit our Web site: [wwhenry.com](http://wwhenry.com)

## HENRY Commitment

HENRY is committed to helping you get the best results in professionally installed floors. 70 years of experience combined with our relationships with the leading resilient, wood and carpet manufacturers ensure that you receive the products and the support you need to complete the job successfully and profitably.

HS134 (Rev. B 03/07)

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